OFFSHORE WIND FARMS
SELECTED PROJECT REFERENCES
SELECTED TURBINE FOUNDATION DESIGN PROJECTS

MERRKUR OWF - DETAILED DESIGN - MONOPILES
Offshore wind farm in the German part of the North Sea with up to 80 ALSTOM Halde 150 turbines. COWI’s services comprised detailed design of monopile foundations for offshore wind turbines, viz. design of primary steel design for monopile and transition piece, geotechnical design, hydrodynamic load calculation, scour protection, corrosion protection, low voltage design, and ship collision friendliness analysis.

COUNTRY: Germany
PERIOD: 2015-2016
CUSTOMER: DEME Geosea NV
RECIPIENT: EnBW

HOHE SEE OWF - DETAILED DESIGN - MONOPILES
71 Siemens 7 MW turbines on monopile foundations.
Water depth is 28.6-40.1 m.

COUNTRY: Germany
PERIOD: 2015-2016
CUSTOMER: Geosea NV
RECIPIENT: EnBW

RENTEL OWF - DETAILED DESIGN - MONOPILES
Rentel NV is developing an offshore wind farm, approximately 32 km off Zeelbrugge and 42 km from Ostend, located between Northwind OWF on the Lodevijkbank and Thornton OWF on Thornton Bank, with water depths between 22 and 32 m LAT and sand dunes of 5 m in height. The farm will have a capacity of 288 MW to 550 MW with turbines with a capacity of 4 MW to 10 MW. COWI carried out the detailed design of the monopile foundations.

COUNTRY: Belgium
PERIOD: 2015-2017
CUSTOMER: DEME Geosea
RECIPIENT: Rentel NV

KÅREHAMN OWF - DETAILED DESIGN - GBF
COWI carried out the detailed design of 16 wind turbine gravity foundations of up to 1.800 tons in 8 m to 21 m water depth in the Baltic Sea off Oeland. The foundations are founded at 8.2 to 30.5 m MSL depth. Jan de Nul is the foundation design-build contractor. COWI prepared the geotechnical and structural design of the primary foundation structures. Vestas supplied the sixteen 3 MW wind turbine generators type V112 to E.ON.

COUNTRY: Sweden
PERIOD: 2017-2018
CUSTOMER: Jan De Nul NV
RECIPIENT: E.ON

HORN REV 3 & KRIGERS FLAK AC OFFSHORE SUBSTATION
Horns Rev 3 and Kriegers Flak, viz. 2x400 MW substations and 1x200 MW substation. Concept study of 400 MW and 200 MW topside structure, detailed design of 400 MW and 200 MW substation, detailed design of foundations and structures, design review, equipment layout and 3D design, project management, tendering. The design further considered transport and installation design, process design, supply systems and mechanical installation as well as piping, HVAC, accommodation, electrical installations, instrumentation and SCADA, fire and safety, communication.

COUNTRY: Germany
PERIOD: 2013-2014
CUSTOMER: Energinet.dk
RECIPIENT: Energinet.dk

WIKINGER - DETAILED DESIGN - JACKETS
Offshore wind farm with 70 jacket foundations for 5 MW turbines installed in the German sector of the Baltic in water depths of 36 to 42 m. COWI A/S in joint venture with IMS carries out the design of the foundations and transition pieces. Services rendered by COWI: Project management, geotechnical engineering, detailed design of foundations and transition pieces incl. secondary steel. Also ship collision analyses, HSE management, risk management, interface management, quality management, and options for fabrication and installation support services.

COUNTRY: Germany
PERIOD: 2012-2017
CUSTOMER: Jan De Nul NV
RECIPIENT: Iberdrola Renovables Offshore Deutschland GmbH

DANTYSK OWF - DETAILED DESIGN - MONOPILES
The DanTysk offshore wind farm is located in the German North Sea 75 km from the island of Sylt. 80 Siemens 3.6 MW turbines are installed on monopile foundations at depths ranging from 17 to 31 metres. It was one of the first full-scale commercial OWFs approved under the German BSH approval system. The monopiles have a diameter of 5.8 metres, and a grouted cylindrical connection to the transition pieces with shear keys. The monopiles are equipped with internal cabling, steel working platforms and scour protection.

COUNTRY: Germany
CUSTOMER: Jan De Nul NV
RECIPIENT: Aarslev Bilfinger Berger JV

Swancor Enterprise Inc.

CUSTOMER/RECIPIENT
2014-2015
PERIOD
Taiwan
COUNTRY
Rentel NV
RECIPIENT
DEME/Geosea
CUSTOMER
2015-2017
PERIOD
Belgium
COUNTRY
EnBW
RECIPIENT
GeoSea NV
CUSTOMER
2015-2016
PERIOD
Germany
COUNTRY
EnBW
RECIPIENT
DEME GeoSea NV
CUSTOMER
2015-2016
PERIOD
Germany

DESIGN
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THORNTON BANK OWF - DETAILED DESIGN - JACKETS
The 2nd and 3rd phase of the Thornton Bank project are the industrial phases following the first, pilot phase. Phase 2 and 3 consisted of 48 5 MW Senvion turbines, 24 in each concession sub-area. The wind turbines are installed on jacket foundations. COWI’s services comprised detailed design of the 48 jacket foundations for REpower 6 MW turbine. The services included structural design of foundation primary and secondary steel.

ALPHA VENTUS OWF - DETAILED DESIGN - JACKETS
Alpha Ventus was first German offshore wind farm. The construction phase was just 12 months, a pioneering feat in a location with a water depth of about 30 m and a distance from the coast of 60 km. Alpha Ventus operates two types of wind turbines with two foundation designs, jackets and tripods. The output of the wind farm is 60 MW. COWI’s services involved detailed structural design of six jacket foundations. The jacket foundations are designed for the REpower 5 MW turbine and based on BSH regulations.

LONDON ARRAY OWF - DETAILED DESIGN - MONOPILES
With 175 monopile, designed to carry the Siemens 3.6 MW turbines, totally 630 MW, London Array is the largest operational offshore wind farm in the world. Monopiles of 4.7 m and 5.7 m in diameter were installed in water depths between 0 m and 25 m. With a total length of up to 85 m, these foundations range among the largest ever built. The contractor Aarsleff Bilfinger Berger Joint Venture (ABJV) engaged COWI as lead in a joint venture with IMS GmbH to carry out the detailed design of the steel foundations. COWI’s services comprised detailed structural design of 175 monopiles with appurtenances, detailed geotechnical design for 175 locations and detailed hydraulic design.

THORNTON BANK OWF PHASE 1 - DETAILED DESIGN - GBF
Detailed design of six offshore gravitational foundations for 5 MW RePower wind turbines, set in 21 to 27 m of water depth some 30 km from the coast. COWI’s detailed design of foundation structures and appurtenances comprised structural, geotechnical and hydrodynamic design as well as installation analysis, programming and analyses of mathematical and physical modelling of shear leg movements and sling forces during transport and installation.

RØDSAND II OWF - DETAILED DESIGN - GBF
An offshore wind turbine park with 90 wind turbines has been built with turbines placed on ballasted caissons in 5 to 12 m water depth. COWI’s services comprised establishing a design basis on the basis of the owner’s design basis, basic design of the foundation structure to the level defining concrete dimensions, detailed structural design of the 90 gravitational foundations, structural design - construction and installation forces (IBDAS model), geotechnical design determining bearing capacity, overturning capacity, sliding capacity and foundations, and soil reaction, hydraulic design including hydrodynamic loads and design, determination of ice forces, scour protection design and detailed design of appurtenances.

RØDSAND B GBF TRANSFORMER PLATFORM FOUNDATION
Detailed design of the transformer platform for a 215 MW extension of the Rødsand OWF south of the island of Lolland. The platform by a 1200 t concrete gravity-based foundation in 6 m water depth. COWI’s services comprised detailed design of the offshore platform - including all mechanical, electrical and structural components – and the foundation. Follow-up on equipment contractors and yard fabrication as offshore transport, installation and commissioning was included in COWI’s scope of work at a later stage.

ORMONDE OWF - DETAILED DESIGN - JACKETS
Ormonde is an offshore wind farm located in the Irish Sea, around 10 km from the coast at Barrow-in-Furness in the north-west of the UK. It is innovative in many aspects:
- First commercial deployment of one of the world’s largest ‘market-ready’ wind turbines, the 5 MW REpower
- First commercial use of steel jacket foundations fabricated in Scotland
- Longest “single-pull” electricity export cable installation in UK waters (42 km)
COWI’s services comprised detailed structural design of 30 jacket foundations.

NYSTED OWF - DETAILED DESIGN - GBF
Detailed design of gravity foundations for 72 wind turbines and one transformer (OSS) located 9-10 km from the coast in the southern part of Denmark. The total production capacity of the wind farm is about 480 GWh. The wind turbines are 68.5 m high and founded at 7.5 m - 12.75 m depth. COWI carried out the structural design, geotechnical design, design of scour protection and evaluation of limiting wave conditions for the operation of placing the foundations on the seabed. Hydraulic model testing was carried out in connection with scour design and evaluation of the motion of the laying barge exposed to waves. Project follow-up in the construction phase.
BORSSELE III & IV - TENDER DESIGN
CUSTOMER: DEME
COUNTRY, PERIOD: Netherlands, 2016-2017
680 MW in total capacity. The scope of work includes: Design basis, primary steel design including load iteration with turbine supplier, secondary steel design, geotechnical design, scour protection design including analyses of sand waves, corrosion protection strategy, design of low voltage systems.

NORTHER OWF - FEED
CUSTOMER: DEME
COUNTRY, PERIOD: Belgium, 2015-2016
Designing International & GeoSea
DEME bid for the design build contract for the Norther offshore wind farm, with 44-58, 6-8 MW turbines (150 m rotor diameter) on monopole foundations on 20-35 m water depth off the coast of the Waddensea region in Belgium. A joint venture of Technum (lead), COWI A/S and TDA carried out a FEED for DEME. The contract was eventually awarded to DEMEs competitor.

ST. NAZAIRE & COURSEULLES OWF - TENDER DESIGN
CUSTOMER: Per Aarsleff A/S
COUNTRY, PERIOD: France, 2015-2017
Eiffage Construction Métallique
Two offshore wind farms off the coast of France: Courseulles-sur-Mer comprises 75 Alstom Haliade 150 6 MW wind turbines on monopile foundations. Saint-Nazaire OWF comprises 80. COWIs services comprised tender design of monopole foundations for the two offshore wind farms.

FEÇAMP GIF - TENDER DESIGN
CUSTOMER: WIGO-P-ISI
COUNTRY, PERIOD: France, 2015-2016
GIF for 83 Alstom Haliade 6 MW turbines at water depths from 26 to 33 m. COWI supplied a review of geotechnical background data, establishment of own soil parameters, geotechnical and structural design, gravel bed and scour protection design, corrosion protection design of foundation and appurtenances, assessment of temporary phases and concept study of jacket alternative.

ARCADIS OST 1 - PRELIMINARY DESIGN
CUSTOMER: KNW Wind GmbH
COUNTRY, PERIOD: Germany, 2012-2012
50 Nordex 6 MW wind turbines at 40-46 m water depths. COWI, in JV with IMS, prepared the feasibility and preliminary design of two types of jacket foundations for both the wind turbines and the offshore substation (OSS) including OSS topside structure. COWI conducted the metocean study for the park area and a joint probability analysis of wind speed vs. wave height, wind speed vs. water level and wave height vs. water level.

KENTISH FLATS PHASE 2 - TENDER DESIGN
CUSTOMER: Per Aarsleff A/S
COUNTRY, PERIOD: UK, 2012-13
Phase 2 is an extension of Kentish Flats OWF located in the outer Thames Estuary. It is planned to include 16 or 17 Vestas 3.0 MW V112 generators installed on monopiles. Water depths range between 3.8 m and 5.0 m LAT. Soil conditions are relatively uncomplicated and show a consistent trend below 8 m corresponding to London Clay. Mobile sand banks are present. Tender design of monopile foundation structures. The tender design included primary structural steel and secondary steel, such as boat landing structure, work platform and transition piece. Two alternative monopile concepts were considered; one with a bolted transition piece and one without a transition piece.

WIKINGER OSS - TENDER DESIGN
CUSTOMER: Iberdrola Ingeniería y Construcción
COUNTRY, PERIOD: Germany, 2012-2013
Conceptual structural and electrical design of offshore substation for the Wikinger Offshore Wind Farm, located in the German sector of the Baltic Sea. The capacity is in the 400-600 MW range. The conceptual design is carried out in joint venture with IEM, with COWI as the lead partner.

KRIEGERS FLAK OWF - GEOTECH STUDY
CUSTOMER: Per Aarsleff A/S
COUNTRY, PERIOD: Denmark, 2014-2014
Offshore Wind Farm located 15 km east of the Danish coast in the southern part of the Baltic Sea with a capacity of 600 MW. The number of turbines will between 60 and 200. COWI's services comprised preliminary review and assessment of available geotechnical data to determine suitability of ground conditions for gravity base foundations.

WIKINGER YARD HANDLING
CUSTOMER: Bladt Industries A/S
COUNTRY, PERIOD: Germany, 2015-2016
The four-legged jacket foundations for Iberdrolas Wikinger offshore wind farm have been fabricated at Bladts site at Linda and are to be assembled and loaded onto barges for transport to the site. The foundations are approximately 65 m tall and weigh 650 tons each. COWI supported Bladt Industries during fabrication of the jacket foundations, which were designed by COWI. COWI has verified the structural integrity of the jacket during the upending operation and the structural integrity of the existing support pipes.

SCOUR ENGINEERING SERVICES FOR OFFSHORE WIND PROJECTS
CUSTOMER: DONG Energy Wind Power A/S
COUNTRY, PERIOD: Denmark, 2013-2015
On a staff secondment basis, support of all offshore wind projects under development by DONG Energy Wind Power, as well as existing offshore wind farms owned by DONG Energy Wind Power. COWIs services comprised scour engineering services: Establishing design basis, design methodologies and detailed design of scour protection for WTG foundations, offshore substations and cables crossings. Establishing design basis and design methodologies for prediction of scour depths around unprotected offshore foundations depending on soil conditions.

SUURHIEKKA OWF
CUSTOMER: Suurhiekka Offshore Oy
COUNTRY, PERIOD: Finland, 2012-2013
The Suurhiekka Offshore wind farm is located in the Bothnian Bay, Finland, in an ice prone region in 3-15 m water depth exposed to breaking waves. The wind farm comprises 69.3 MW offshore wind turbines and two substations totaling 240 MW installed power. COWIs services comprised preparation of metocean study and preliminary design basis. The metocean study included MIKE21 wave and current modelling with subsequent analysis of results. External description of wind conditions, ice conditions and geotechnical conditions were included in the preliminary design basis.

ENERGINET, NEARSHORE WINDFARMS
CUSTOMER: Energinet.dk
COUNTRY, PERIOD: Denmark, 2013-2015
The Danish Ministry of Climate, Energy and Building has appointed Energinet.dk (ENDK) to conduct pre-investigations at six nearshore wind farm sites in Danish seas towards the tendering process of the operational licenses as well as to conduct environmental impact assessments for each of the proposed six sites: Vestervar Nord, Vestervar Syd, Bornholms Saaby, Sejne Bugt and Smålandshavn. Energinet.dk has contracted COWI A/S as metocean consultant to carry out the meteorological and oceanographic studies for each location. Additionally, Energinet wished COWI to study and emit a second opinion on the wave conditions at a seventh location, Horns Rev 3, for a 400 MW farm 15 km of the west coast of Denmark.

STORGRUNDET OWF
CUSTOMER: Storgrundet Offshore AB
COUNTRY, PERIOD: Sweden, 2012-2013
Offshore AB is developing an offshore wind farm east of the island Storgrund located southeast of the town Söderhamn in Sweden. COWIs services comprised preliminary design basis, specifying applicable standards, wave, wind and current climates, water levels, ice conditions, soil conditions, environmental conditions and ship impacts for the design of the foundations.

SÖDERHAMN - TENDER DESIGN
CUSTOMER: COWI A/S
COUNTRY, PERIOD: Sweden, 2012-2013
COWI A/S as metocean consultant to carry out the meteorological and oceanographic studies for each location. Additionally, Energinet wished COWI to study and emit a second opinion on the wave conditions at a seventh location, Horns Rev 3, for a 400 MW farm 15 km of the west coast of Denmark.
COWI is a leading consulting group that creates value for customers, people and society through our unique 360° approach. Based on our world-class competencies within engineering, economics and environmental science, we tackle challenges from many vantage points to create coherent solutions for our customers - and thereby sustainable and coherent societies in the world.